



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

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## NOTICE OF ACCEPTANCE (NOA)

**Flex Membrane International, Corp.**  
**2670 Leisz's Bridge Road, Suite 400**  
**Leesport, PA 19533**

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code including the High Velocity Hurricane Zone of the Florida Building Code.

### DESCRIPTION: Flex Single Ply PVC Roof Systems over Lightweight Concrete Decks

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews and revises NOA# 09-0106.01 and consists of pages 1 through 7.  
The submitted documentation was reviewed by Alex Tigera.



NOA No.: 12-1127.02  
Expiration Date: 02/12/19  
Approval Date: 01/23/14  
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## ROOFING SYSTEM APPROVAL

**Category:** Roofing  
**Sub-Category:** Single Ply  
**Material:** PVC  
**Deck Type:** Lightweight Insulating Concrete  
**Maximum Design Pressure** -465 psf.

## TRADE NAMES OF PRODUCTS MANUFACTURED OR LABELED BY APPLICANT:

TABLE 1

<b><u>Product</u></b>	<b><u>Dimensions</u></b>	<b><u>Test Specification</u></b>	<b><u>Product Description</u></b>
Flex Tripolymer MF/R	45, 50, 60, 120 mils	ASTM D 4434 TAS 114	Polyester reinforced PVC membrane for mechanical attachment or adhered application.
Flex Tripolymer FB	45, 60, 80, 120 mils	ASTM D 4434	Polyester felt-backed PVC membrane for application in hot asphalt or adhesive.
Flex MFR PVC	50, 60, 80 mils	ASTM D 4434	PVC membrane for mechanical attachment.
Flex Rubber Emulsion Adhesive	5 gallon	Proprietary	Adhesive used to bond Flex Tripolymer FB membrane to substrate.

## APPROVED INSULATIONS:

TABLE 2

<b><u>Product Name</u></b>	<b><u>Product Description</u></b>	<b><u>Manufacturer (With Current NOA)</u></b>
N/A	N/A	N/A

## APPROVED FASTENERS:

TABLE 3

<b><u>Fastener Number</u></b>	<b><u>Product Name</u></b>	<b><u>Product Description</u></b>	<b><u>Dimensions</u></b>	<b><u>Manufacturer (With Current NOA)</u></b>
1.	N/A	N/A	N/A	N/A



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**EVIDENCE SUBMITTED:**

<u>Test Agency/Identifier</u>	<u>Name</u>	<u>Report</u>	<u>Date</u>
Factory Mutual Research Corp.	J.I. 2X4A1.AM 3033126	FM 4470 FM 4470	06/29/94 07/11/08
Underwriters Laboratories, Inc.	R9228	UL 790	01/01/96
Trinity Engineering, Inc.	#3901.12.95-1 F42130.06.13 F42130.06.13-1 F42130.09.13	TAS 114 ASTM D4434 ASTM D4434 ASTM D4434	12/31/95 06/05/13 06/05/13 09/13/13
Exterior Research & Design, LLC. - Trinity Engineering	#3901.02.96-1	TAS 114	01/30/96
IRT of S. Florida, Inc.	99027	TAS 114	11/16/99



## APPROVED ASSEMBLIES

**Deck Type 4:** Lightweight Insulating Concrete, Non-insulated

**Deck Description:** Cellular Lightweight Insulating Concrete (min. 300 psi compressive strength)

**System Type F(1):** Membrane fully adhered to deck.

**Deck:** Minimum 22 ga., Wheeling Type 'BV", G-90 steel deck over structural supports having maximum 5 ft spans. Deck shall be fastened with  $\frac{5}{8}$ " puddle welds at every flute. Deck side laps shall be secured with #10 TEK screws spaced at a maximum 15" o.c. Followed by rigid insulation panels shall be placed in a minimum  $\frac{1}{8}$ " slurry-coat of insulating concrete. Followed by a minimum 1" rigid insulation shall be covered with a minimum 2" topcoat cast of Range II Elastizell lightweight insulating concrete.

### All General and System limitations apply.

**Membrane:** Flex Tripolymer FB membrane adhered to the lightweight insulating concrete with Flex Rubber Emulsion Adhesive at a rate of 1.66 gal./sq.

**Maximum Design Pressure:** -97.5 psf; (See General Limitation #9.)

**Deck Type 4:** Lightweight Concrete, Non-insulated

**Deck Description:** Cellular Lightweight Insulating Concrete (min. 300 psi compressive strength)

**System Type F(2):** Membrane adhered to deck.

**Deck :** Structural Concrete

### All General and System limitations apply.

**Membrane:** Flex Tripolymer FB membrane adhered to the lightweight insulating concrete with Flex Rubber Emulsion Adhesive at a rate of 1.66 gal./sq

**Maximum Design Pressure:** -465 psf. (See General Limitation #9.)



**Deck Type 4:** Lightweight Insulating Concrete, Non-insulated

**Deck Description:** Celcore cellular lightweight insulating concrete (min. 200 psi compressive strength)

**System Type F(3):** Membrane fully adhered to deck.

**Deck:** Minimum 22 ga., Type ‘B”, G-90 steel deck over structural supports having maximum spans as detailed in Table A below. Deck fastening shall be as detailed in Table A below using  $\frac{5}{8}$ ” puddle welds and washers at every flute or ITW Buildex Traxx/5 deck screws. Deck side laps shall be secured with ITW Buildex Traxx/5 screws spaced at a maximum 24" o.c. Rigid insulation panels shall be placed in a minimum  $\frac{1}{8}$ ” slurry-coat of insulating concrete, while material is in plastic state.

**Insulation panels and slurry coat shall be left to cure overnight before the installation of the topcoat.**

The following day a minimum 2” topcoat shall be poured and screeded to a smooth finish surface, at the proper thickness and slope. After setting of the topcoat to support foot traffic, Celcore PVA curing compound shall be applied to the entire deck at a minimum rate of 300 ft<sup>2</sup> per gallon of PVA curing compound.

**All General and System limitations apply.**

**Membrane:** Flex Tripolymer FB membrane adhered to the lightweight insulating concrete as follows:

In a full mopping of hot asphalt applied to a primed deck at a minimum rate of 20-25lbs per 100 ft<sup>2</sup>. Deck shall be primed with ASTM D 41 primer at a minimum rate of  $\frac{3}{4}$  gallon per 100 ft<sup>2</sup>

OR,

Membrane adhered with Flex Rubber Emulsion Adhesive applied at a minimum rate of 60 ft<sup>2</sup> per gallon.

**Maximum Design Pressure:** Shall be as detailed in Table A below:

<b>Table A</b>		
<b>Maximum Design Pressures (See General Limitation #9.)</b>	<b>Maximum Deck Span</b>	<b>Steel Deck Attachment</b>
-60 psf.	6 ft.	Traxx 5 Screws
-75 psf.	5 ft.	Puddle welds
-82.5 psf.	5 ft.	Traxx5 Screws
-90 psf.	4 ft.	Traxx5 Screws

**Deck Type 4:** Lightweight Insulating Concrete, Non-Insulated

**Deck Description:** Celcore cellular lightweight insulating concrete (min. 200 psi compressive strength) over structural concrete

**System Type F(4):** Membrane fully adhered to deck.

**Deck :** **Structural Concrete Deck**

Rigid insulation panels shall be placed in a minimum  $\frac{1}{8}$ " slurry-coat of insulating concrete, while material is in plastic state

**Insulation panels and slurry coat shall be left to cure overnight before the installation of the topcoat.**

The following day a minimum 2" topcoat shall be poured and screeded to a smooth finish surface, at the proper thickness and slope. After setting of the topcoat to support foot traffic, Celcore PVA curing compound shall be applied to the entire deck at a minimum rate of 300 ft<sup>2</sup> per gallon of PVA curing compound.

**All General and System limitations apply.**

**Membrane:** Flex Tripolymer FB membrane adhered to the lightweight insulating concrete as follows:

In a full mopping of hot asphalt applied to a primed deck at a minimum rate of 20-25lbs per 100 ft<sup>2</sup>. Deck shall be primed with ASTM D 41 primer at a minimum rate of  $\frac{3}{4}$  gallon per 100 ft<sup>2</sup>  
OR,

Membrane adhered with Flex Rubber Emulsion Adhesive applied at a minimum rate of 60 ft<sup>2</sup> per gallon.

**Maximum Design Pressure:** Shall be as detailed in Table B below:

<b>Table B</b>	
<b>Maximum Design Pressures (See General Limitation #9.)</b>	<b>Membrane Adhesive Type</b>
-135 psf.	Hot Asphalt
-105 psf.	Flex Rubber Emulsion Adhesive



## **LIGHTWEIGHT INSULATING CONCRETE SYSTEM LIMITATIONS:**

1. If mechanical attachment to the structural deck through the lightweight insulating concrete is proposed, a field withdrawal resistance testing shall be performed to determine equivalent or enhanced fastener patterns and density. All testing and fastening design shall be in compliance with Testing Application Standard TAS 105 and Roofing Application Standard RAS 117 and/or RAS 137, calculations shall be signed and sealed by a Florida registered Professional Engineer, Registered Architect, or Registered Roof Consultant.
2. For steel deck application where specific deck construction is not referenced: The deck shall be a minimum 22 gage attached with 5/8" puddle welds with weld washers at every flute with maximum deck spans of 5 ft. o.c.
3. For Systems where specific lightweight insulating concrete is referenced consult current lightweight insulating concrete NOA for specific deck construction and limitations. For systems where specific lightweight insulating concrete is not referenced, the minimum design mix shall be a minimum of 300 psi.

## **GENERAL LIMITATIONS:**

1. Fire classification is not part of this acceptance, refer to a current Approved Roofing Materials Directory for fire ratings of this product.
2. Insulation may be installed in multiple layers. The first layer shall be attached in compliance with Product Control Approval guidelines. All other layers shall be adhered in a full mopping of approved asphalt applied within the EVT range and at a rate of 20-40 lbs./sq., or mechanically attached using the fastening pattern of the top layer
3. All standard panel sizes are acceptable for mechanical attachment. When applied in approved asphalt, panel size shall be 4' x 4' maximum.
4. An overlay and/or recovery board insulation panel is required on all applications over closed cell foam insulations when the base sheet is fully mopped. If no recovery board is used the base sheet shall be applied using spot mopping with approved asphalt, 12" diameter circles, 24" o.c.; or strip mopped 8" ribbons in three rows, one at each side lap and one down the center of the sheet allowing a continuous area of ventilation. Encircling of the strips is not acceptable. A 6" break shall be placed every 12' in each ribbon to allow cross ventilation. Asphalt application of either system shall be at a minimum rate of 12 lbs./sq.

**Note: Spot attached systems shall be limited to a maximum design pressure of -45 psf.**

5. Fastener spacing for insulation attachment is based on a Minimum Characteristic Force (F') value of 275 lbf., as tested in compliance with Testing Application Standard TAS 105. If the fastener value, as field-tested, are below 275 lbf. Insulation attachment shall not be acceptable.
6. Fastener spacing for mechanical attachment of anchor/base sheet or membrane attachment is based on a minimum fastener resistance value in conjunction with the maximum design value listed within a specific system. Should the fastener resistance be less than that required, as determined by the Building Official, a revised fastener spacing, prepared, signed and sealed by a Florida Registered Engineer, Architect, or Registered Roof Consultant may be submitted. Said revised fastener spacing shall utilize the withdrawal resistance value taken from Testing Application Standards TAS 105 and calculations in compliance with Roofing Application Standard RAS 117.
7. Perimeter and corner areas shall comply with the enhanced uplift pressure requirements of these areas. Fastener densities shall be increased for both insulation and base sheet as calculated in compliance with Roofing Application Standard RAS 117 and/or RAS 137. Calculations prepared, signed and sealed by a Florida registered Professional Engineer, Registered Architect, or Registered Roof Consultant

**(When this limitation is specifically referred within this NOA, General Limitation #9 will not be applicable.)**

8. All attachment and sizing of perimeter nailers, metal profile, and/or flashing termination designs shall conform to Roofing Application Standard RAS 111 and applicable wind load requirements.
9. The maximum designed pressure limitation listed shall be applicable to all roof pressure zones (i.e. field, perimeters, and corners). Neither rational analysis, nor extrapolation shall be permitted for enhanced fastening at enhanced pressure zones (i.e. perimeters, extended corners and corners).

**(When this limitation is specifically referred within this NOA, General Limitation #7 will not be applicable.)**

10. All products listed herein shall have a quality assurance audit in accordance with the Florida Building Code and Rule 9N-3 of the Florida Administrative Code.

## **END OF THIS ACCEPTANCE**